

ECONOMICS

Premium edit

For a manufacturing organization, to compete effectively in the global marketplace, cutting costs and improving overall efficiency is essential for competing in the globalized marketplace. -In this paper, we present a single-stage production system with two independent quality characteristics, andeach having a_different associated costs associated with each quality characteristic, that This associated cost falls below a lower specification limit (scrap) or above an upper specification limit (rework) is presented in this paper. We assume tine amount number of reworks and number of scraps are assumed to be depending on the process parameters such as the process mean and standard deviation. The process eters of a quality characteristic; tThus, the expected total profit is significantly dependent on the process parameters. In Tthis paper, we develops a mMarkovian decision-making model for to determineing the process means. We perform a Sensitivity analy<u>siszes is performed</u> to validate the proposed model, and present a numerical example is given as an illustration. The results showed that the optimal process mean has a-major effects on the parameters of the quality characteristics.

Source: Absorbing Markov Chain Models to Determine Optimum Process Target Levels in Production <u>Systems with Dual Correlated Quality Characteristics</u> by Mohammad Saber Fallah Nezhad and Hasan Hosseini Nasab used under CC-BY.

Comment [A1]: From what Lunderstand, you first develop a model for the determination of process mean, and then use the derived process mean in the production system. Consider the following revision for a more logical flow:

"In this paper, we develop a Markovian decisionmaking model for determining the process mean, and then propose a single-stage production system with two independent quality characteristics....

If you accept this change, you will need to delete the sentence "In this paper, we develop a Markovian decision-making model for determining the process means," which appears later.

Comment [A2]: This sentence adds no value to the paragraph and hence I have deleted it.

Comment [A3]: I have inserted this phrase for clarity. Please check if it is accurate.